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SYSTEM AND METHOD FOR INCREASING SIGNAL-TO-NOISE RATIO IN OPTICAL-BASED SENSOR SYSTEMS

FEDERALLY-SPONSORED RESEARCH AND DEVELOPMENT

The System and Method for Increasing Signal-to-Noise Ratio in Optical Based Detection Systems was developed with funds from the United States Department of the Navy. 10 Licensing inquiries may be directed to Office of Research and Technical Applications, Space and Naval Warfare Systems Center, San Diego, Code 2112, San Diego, Calif., 92152; telephone 619-553-2778; email: T2@spawar.navy.mil, reference Navy Case No. 98183.

BACKGROUND

Extensive work has been performed to utilize optical systems for high-end sensor designs. However, unlike digital 20 communications where a signal is interpreted as either a logic high or logic low value, analog sensors must be able to discern a wide range of continuous values. The ability to extend an analog sensor's range of continuous values, as well as increase its resolution within this range, greatly enhances the 25 utility and functionality of such a sensor for high-end applications.

To increase dynamic range and resolution within a dynamic range, feedback control can be used. Feedback control can come from a sensor system illuminated by a light 30 emission source or from a back-reflection of light from a semi-transparent glass cap that is used to seal a discrete light emission system. Both examples can be found in commercially available systems.

While useful, both approaches have several drawbacks and 35 do not fully realize the signal-to-noise ratio (SNR) potential of a light emission system. For example, if a semi-transparent glass cap is mounted directly behind a light source to create back-reflections to a diode, some light may be directly reflected back to the light source. Unfortunately, such feed- 40 back directly into the light source can decrease the SNR. This approach can also preclude direct packaging of a light source with the optical sensor system, increasing the size of the optical system. Generally, only light that is reflected at a large enough angle can travel beyond the edge of the light emission 45 source and become collected photo current in a photodiode mounted behind the light source. This unfortunately can reduce the total amount of light available, decreasing the SNR of the respective photodiode. A decrease in SNR makes it more difficult to accurately control and adjust the light 50

There is a need for a system and method for increasing the SNR in optical based detection systems.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 shows a cross-section view of an embodiment of a sensor in accordance with the System and Method for Increasing Signal-to-Noise Ratio in Optical Based Sensor Systems.

FIG. 2 shows a plan view of an embodiment of a sensor in accordance with the System and Method for Increasing Signal-to-Noise Ratio in Optical Based Sensor Systems.

FIG. 3 shows a cross-section view of an embodiment of a system in accordance with the System and Method for 65 Increasing Signal-to-Noise Ratio in Optical Based Sensor Systems.

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FIGS. 4A and 4B show block diagrams illustrating systems having feedback control in accordance with the System and Method for Increasing Signal-to-Noise Ratio in Optical Based Sensor Systems.

FIG. **5** shows a flowchart illustrating an embodiment of a method in accordance with the System and Method for Increasing Signal-to-Noise Ratio in Optical Based Sensor Systems.

DETAILED DESCRIPTION OF SOME EMBODIMENTS

Referring to FIGS. 1 and 2, FIG. 1 shows a cross-section view of an embodiment of a sensor 100 in accordance with the 15 System and Method for Increasing Signal-to-Noise Ratio in Optical Based Sensor Systems, while FIG. 2 shows a plan view of sensor 100. In some embodiments, sensor 100 is a photodiode sensor, such as a monitor photodiode sensor. Sensor 100 includes a body 110, which also serves as a cathode, an anode 114 in contact with body 110, an anode contact 120, and a cathode contact 130. In some embodiments, sensor 100 includes a transparent coating 112 disposed on the top surface of sensor 100. The spacing between body 110 and anode 114 may be determined by the required breakdown voltage of the system, where a large spacing implies a larger breakdown voltage, but at the expense of increased surface leakage currents. The thickness of sensor 100 (see dimension D4 in FIG. 1) may be varied to meet specific application requirements. As an example, the thickness of sensor 100 may be $125 \mu m$. Depending on the method of assembly and packaging, anode contact 120 and cathode contact 130 may either be located on the same side of sensor 100 or on opposite sides of sensor 100.

In some embodiments, anode 114 may be ring-shaped. In some embodiments, anode 114 is annular-ring shaped. In some embodiments, anode 114 comprises other shapes, such as square or oval. In some embodiments, anode 114 is the optical sensing portion of sensor 100. In operation, anode 114 may sense optical energy emitted from an optical source, such as a laser or light-emitting diode (LED), that would otherwise diverge and be lost to the system.

Sensor 100 includes an aperture 150 therein. In some embodiments, optical energy that is not sensed by anode 114 passes through aperture 150. In some embodiments, aperture 150 is located within the center of anode 114. In some embodiments, aperture 150 has a greater diameter D1 at the top of sensor 100, a lesser diameter D2 at the bottom of sensor 100, and a sloping-surface connecting the upper part of aperture 150 with the lower part of aperture 150. As an example, diameter D1 may be 20 μ m and diameter D2 may be 15 μ m. In some embodiments, aperture 150 has a uniform diameter throughout sensor 100. In some embodiments, anode 114 has an inner radius separated from the greater diameter D1 by distance D3. As an example, distance D3 is 5 μm. In other embodiments, the inner radius of anode 114 is defined by the 55 perimeter of aperture 150. The dimensions of aperture 150 and anode 114 may vary based upon the spacing between an optical energy source and sensor 100, as well as the amount of optical energy required to be incident on a target detector (see FIG. 4). Aperture 150 may be created using a Deep Reactive 60 Ion Etch process, Ion Milling, laser etching or other equivalent process as recognized by one having ordinary skill in the art.

In embodiments wherein anode 114 is ring-shaped or circular, anode 114 may sense optical energy for each angle $\theta,$ and integrate sensed light for each angular range, such as θ_1 to θ_2 shown in FIG. 2. In some embodiments, anode 114 may sense and integrate optical energy at an angular range of about